

Date: Thursday, 06/11/2008 2:25:13 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARSHOE		
Job Number	: 43229			Part Number	: D35647	
Estimate Number	: 12787			Drawing Number	: D3564 REV D	
P.O. Number	:			Project Number	: N/A	
This Issue	: 06/11/2008		S.O. No. :	Drawing Revision	: D	
Prsht Rev.	: NC			Material	:	
First Issue	: / /		Type :	SMALL /MED FAB	Due Date	: 17/11/2008
Previous Run	: 33803				Qty:	12 Um: Each
Written By	:					
Checked & Approved By	: <u>SD 08-11-06</u>					
Comment	: Est Rev:A New Issue 07-03-08 ec Est Rev:B As per Rev C 07-07-09 JLM Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 Sheet .063	
Comment: Qty.: 0.8306 sf(s)/Unit Total : 9.9666 sf(s) M304S16GA Stainless steel sheet 0.063" thick Batch: <u>109057</u> <u>HB 8-11-11</u>			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D3564 Dwg Rev: <u>D</u> <u>HB 8-11-11</u> Prog Rev: <u>D</u>			
Comment: 2-Deburr if necessary <u>HB 8-11-11</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
<u>HB 8-11-11</u>			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK			
5.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE Deburr if necessary Form on Brake as per Dwg D3564 using Jigs DT and DT			

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Seq. #: Machine Or Operation:

Description :

Form Joggle as per Dwg D3564 on brake using Jig DT

ES 08/11/14 (15)

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Ensure joggle as per dwg D3429

S 08/11/14 (X15)

7.0 POWDER COATING

POWDER COATING



M 10 6442



(15x)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

START TIME: *12:45*

OVEN TEMPERATURE: *320°F*

FINISH TIME: *1:15*

MF 08/11/18

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(15)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 08/11/18

9.0 PACKAGING 1

PACKAGING RESOURCE #1



(15)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *FF-19*

FZ 08/11/18

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-18

DART AEROSPACE LTD	Work Order:	432389
Description: Wearshoe	Part Number:	D3564-7
Inspection Dwg: D3564	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BB</u>	Audited by: <u>/</u>	Prototype Approval: N/A
Date: 8-11-11	Date: 68-11-12	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM	EE





